## **ROYAL CALACUTTA**

### **Rectified Glazed Floor Tile**

















Royal Calacutta

SIZE & PACKING INFO	Pcs./Ctn.	m²/Ctn.	Ctn./Pallet	kg/Ctn.	
30 x 60cm	8	1,44	40	30	
60 x 60cm	4	1,44	40	30	

Coefficient of Friction test results exceed A.D.A recommendations ASTM C-1028 > 0.60 wet DCOF > 0.42

### **ROYAL CALACUTTA**

5 60x60cm faces 3 60x120cm faces





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# ROYAL CALACUTTA PRODUCT SPECIFICATION



**GLAZED FLOOR TILE** 

Pressed Ceramic Tiles International Norms

ISO 13006-10545/98

**GROUP: B1** 

No.	Icon	Test item	Unit	Requirements of Standard		Specifica- tion	Require- ment
1	<b>+</b>	Dimensional variation	(%)	length of side	±0.6	< 0.6	Qualified
2	<b>₩</b>	Side straightness	(%)	± 0.5		< 0.5	Qualified
3		Squareness	(%)	± 0.6		< 0.6	Qualified
4 1				Center curvature degree	± 0.5	< 0.5	Qualified
	Surface flatness	(%)	Warping degree	± 0.5	< 0.5	Qualified	
				Side curvature degree	± 0.5	< 0.5	Qualified
5	Q	Surface quality		Sighting vertically at a distance of 0.8 meter away from the tile no defect on surface is observed in at least 95% of the tile		conformed	Qualified
6		Breaking strength	Z	When thickness ≥ 7.5mm the Average value ≥ 1100		> 1100	Qualified
7	<b>S</b>	Rupture modulus	Мра	Average value ≥ 30 individual ≥ 27		> 30 > 30	Qualified
8	=	Abrasion resistance	Revs	1500		> 1500	Qualified
9	***	Hardness	MOHS	Mohs Scale		> 6	Qualified
10	**	Frost resistance	<del></del>	No cracking after test		conformed	Qualified
11	4	Resistance to acids & alkalis	<del></del>	not less than grade GB		Grade GA	Qualified
12		Chemical resistance		not less than grade GB		Grade GA	Qualified